
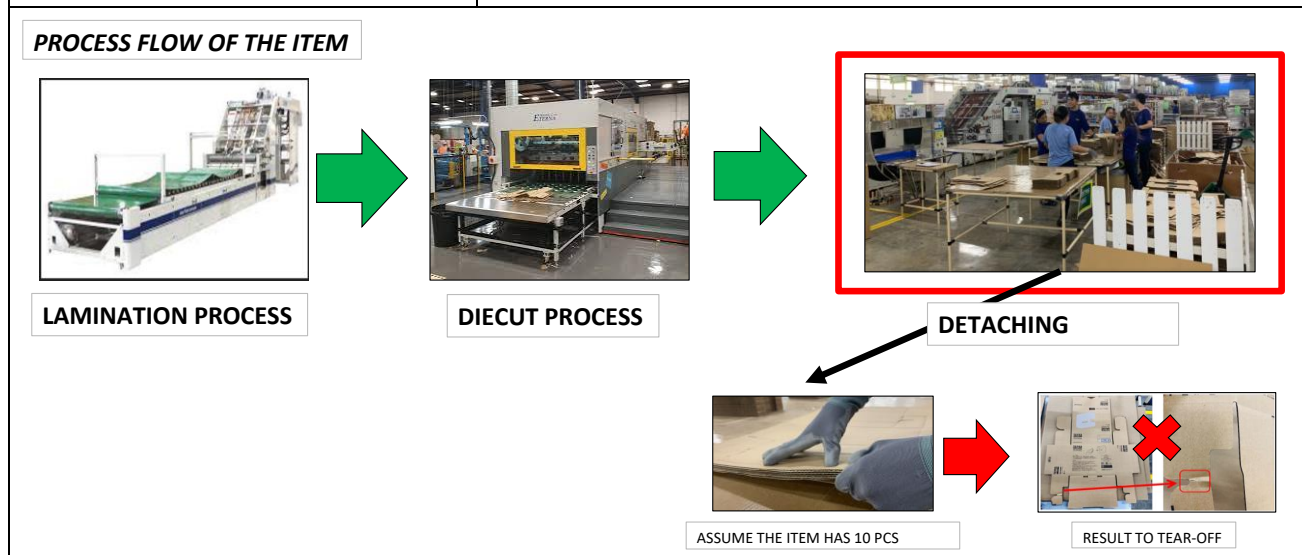
 KANEPACKAGE PHILIPPINE INC. No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna Telephone No. (049) 545-7166 to 69 Fax No. (049) 545-6302	<h1>INVESTIGATION REPORT</h1>		
	Prepared By:	Check By:	Approved By:
	K.DIAZ QA-IE/ Prodn IE	N. CEPEDA QA/ Prodn SV	R. MIRANDA KPLIMA Operations Gen. Mngr.
DATE:	OCTOBER 17, 2023		

5M REVIEW		DOCUMENT REVIEW					
MAN	No Changes	Affected Document:	Date Reviewed:	Disposition:		PIC:	Target Date:
MACHINE	No Changes	Procedure Manual	231025	With Revision	No Revision	K. DIAZ	N/A
MATERIAL	No Changes	Work Instruction		With Revision	No Revision	K. DIAZ	N/A
METHOD	NO STANDARD SHEET AND WAY TO DETACH THE ITEMS	Process Flow		With Revision	No Revision	K. DIAZ	N/A
ENVIRONMENT	No Changes	Forms		With Revision	No Revision	K. DIAZ	N/A

I. PROBLEM DESCRIPTION

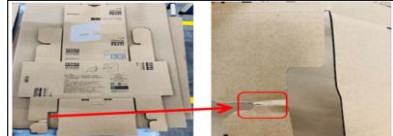
1.1. ISSUE:	
	TEAR OFF
1.2. ITEM DESCRIPTION:	
PART CODE:	516336400 / 516728200
PART NAME:	MUFFRIN / FRANZ
1.3. BACKGROUND:	
PICTURE 	DETAILS: > Inhouse Detection : TEAR OFF > Lot size: 691pcs > Reject Qty: 70pcs > Rejection Rate: 10.13%



IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge
RE-EDUCATE THE OPERATORS FOR PROPER WAY OF DETACHING ITEMS	231025	PIC: OPERATOR AND SUBLEADER

III. CAUSE ANALYSIS:

WHY 1:	WHY TEAR-OFF OCCURRED ON THE ITEM? TEAR-OFF OCCURRED AS A RESULT OF THE OPERATOR'S WAY TO DETACH THE ITEM DURING THE DETACHING PROCESS.	
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R. MIRANDA
KPLIMA Operations Gen. Mngr.

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PIC: IE STAFF
TARGET DATE: OCT 25, 2023